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<p>(54) Title: RELOADABLE INJECTOR</p>			
<p>(57) Abstract</p> <p>A reloadable injector (10) comprises a reusable power pack assembly (12) for multiple injection operations. The power pack assembly (12) includes an outer body (16) and an energy releasing assembly (18) disposed within the body (16). The energy releasing assembly (18) is capable of providing multiple energy releasing strokes. A disposable cartridge assembly (14) is engageable with the power pack assembly (12) and forms an injection assembly therewith. The cartridge assembly (14) includes a housing (88) in which a charge of medicament (90) and a needle (96) is contained. A plunger (94) disposed within the housing (88) for forcing the medicament (90) through the needle (96). The cartridge assembly (14) receives energy from the power pack (12) during one of the energy releasing strokes to enable the needle (96) to project from the protected position to an unprotected position from the housing (88) and to enable the plunger (94) to force medicament (90) through the needle (96).</p>			

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RELOADABLE INJECTOR

BACKGROUND OF THE INVENTIONField of the Invention

5 This invention relates to an apparatus for injecting medicaments and to improvements in apparatus suitable for effecting multiple injections.

Automatic injectors are well known. Basically, an automatic injector is a device for 10 enabling an individual to self-administer a dosage of a liquid medicament. An advantage of automatic injectors is that they contain a measured dosage of a liquid medicament in a sealed, sterile condition capable of storage in such condition for an 15 extensive period of non-use, during which period immediate injection of the stored dosage may be accomplished at any time under the most severe emergency conditions. Another advantage of automatic injectors is, that the administration of 20 the self-contained dosage of liquid medicament is accomplished without the necessity of the user initially seeing the hypodermic needle through which the medicament is injected or of manually 25 penetrating such a visible needle into the user's own tissue. Instead, an automatic injector includes a releasable stressed spring assembly. This assembly includes a stressed spring, a releasable mechanism for releasably retaining the spring in a stressed storage position and a releasing mechanism 30 for releasing the releasable mechanism in response to a predetermined actuating procedure.

Automatic injectors have heretofore been particularly suited for use under emergency

situations. For example, many tens of millions of such automatic injectors have been manufactured and sold containing nerve gas antidotes for use under emergency chemical warfare conditions. Typical 5 units which have been utilized for this purpose are disclosed in U.S. Patent Nos. 2,832,339, 3,882,863, and 4,031,893. In addition, units of this type have been proposed for use in administering antiarrhythmic medicaments under emergency 10 conditions relating to heart attack medical situations. Such use has been in conjunction with portable monitors as is evident from the disclosure contained in U.S. Patent Nos. 3,910,260 and 4,004,577. It has also been proposed to provide 15 other medicaments useful in treating heart attack symptoms, such as clot selective thrombolytic agents (e.g., tPA) and related medicaments. Finally, automatic injectors have been marketed in recent years containing a dosage of epinephrine as an 20 antidote for counteracting severe allergic reactions, as for example, bee stings and the like.

In all of these instances, the emergency use aspect of the automatic injectors is of primary significance.

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SUMMARY OF THE INVENTION

The present invention stems from the 30 recognition that the advantages of automatic injectors are not limited only to emergency situations, but that there are many other medicinal administration situations requiring a much more frequent usage where the painlessness and simplicity of actuation of an automatic injector combined with other conveniences, would be sufficiently desirable

to many individuals to warrant the added costs in comparison to the more simple and less costly manual syringes in widespread use. For example, recently the drug erythropoietin has been approved by the FDA 5 in combating anemia. The drug is particularly useful to kidney patients, AIDS patients, and patients donating blood for their own use in anticipation of elective surgery. Such patients may have need for the administration of erythropoietin 10 as frequently as once a week. An automatic injector provides a very convenient way of allowing the patient to administer the necessary erythropoietin without requiring the patient to become proficient 15 in inserting a needle into his own flesh. Under circumstances of this type, it is desirable to provide the user with maximum convenience in availability, handling and use of the automatic injector, while doing so by the least expensive means possible.

20 To accomplish this objective, there have been a number of automatic injectors which provide a reusable power pack to effectuate an injection of a medicament containing cartridge. By providing such a reloadable power pack, the user is able to save 25 expenses in that the same firing mechanism can be used several times rather than being discarded after each injection. Such a reusable power pack has been disclosed in U.S. Patent No. 2,752,918. However, in this patent, the injection needle formulates part of 30 the power pack assembly, and must therefore be cleaned after each and every use to prevent contamination thereof. In U.S. Patent No. 3,403,679, there is proposed an automatic injector 35 which provides a reloadable injector which is capable of reloading a medicament cartridge

containing a charge of medicament and a needle disposed therein. The problem associated with this type of injector is that after an injection, an exposed needle must be discarded before replacing a 5 fresh cartridge within the power pack. Such exposed needles often contain traces of blood, which may become the source of transmittable disease. Therefore, great care and expense must be taken when the cartridge of such an injector is disposed. The 10 same sort of problem is presented in our earlier U.S. Patent No. 4,518,384. In that patent, there is disclosed several embodiments of a reloadable firing mechanism which is cooperable with an expendable medicament containing clip. The clip disclosed in 15 this patent contains several medicament/needle cartridges which are successively ejected from the clip housing after each injection. In those cartridges, the needle must be discarded without the benefit of an outer rigid protective housing to 20 prevent an unwary individual from accidentally pricking himself with the expended needle. In addition, this device is rather bulky and is not suited for a user to carry on his or her person, for example in the individual's pocket.

25 In U.S. Patent No. 5,137,516, there is also disclosed a reloadable injector. However, as disclosed in that patent, after an injection operation, the needle is left in an extended position, and it is necessary to place an endcap 30 over the exposed needle to cover the same before disposal. Since the user must bring the endcap towards the needle and place it thereover, the user risks self-pricking when covering the needle. In another embodiment of this patent, the user must 35 place the exposed needle into a relatively large and

expensive compartment while the needle is still secured to the power pack assembly. Additionally, in both of the aforementioned embodiments, the outer covering is separately provided rather than 5 integrally formed with the injector and may be lost or misplaced during an injection procedure.

It is an object of the present invention to resolve the problems stated above. This object is accomplished by providing a reloadable, automatic 10 injector comprising a reusable power pack assembly for effectuating multiple injection operations. The power pack assembly includes an outer body and an energy releasing assembly disposed within the body. The energy releasing assembly is capable of 15 providing multiple energy releasing strokes. A disposable cartridge assembly is provided which is engageable with the power pack assembly and forms an elongate injection assembly therewith. The cartridge assembly is adapted to receive energy from 20 the power pack during one of the energy releasing strokes. A charge of medicament is disposed within the housing, and a needle is held in a normally protected position within the housing. A plunger is disposed within the housing for forcing the 25 medicament through the needle. The cartridge assembly receives energy from the power pack assembly during one of the energy releasing strokes to enable the needle to project from the protected position to an unprotected projecting position from 30 the housing and to enable the plunger to force the medicament through the needle. In addition, a needle return means is provided for returning the needle from the unprotected position to the 35 protected position within the housing so that the housing provides the needle with a rigid protective

outer covering for sanitary disposal of the cartridge assembly.

It is another object of the present invention to provide a disposable cartridge for a reloadable automatic injector assembly comprising a rigid housing which is adapted to be engaged with a power pack assembly capable of effectuating an injection. A single charge of medicament and a needle are both contained within the housing. In addition, a plunger is disposed within the housing for forcing the medicament through the needle. The cartridge assembly is adapted to receive an energy releasing stroke from the power pack assembly to enable the needle to project from the protected position to an unprotected projecting position from the housing and to enable the plunger to force the medicament through the needle. In addition, a needle return spring is provided in order to return the needle to the protected position within the housing from the unprotected projecting position so that the housing provides the needle with a rigid protective outer cover for sanitary disposal of the cartridge.

It can be seen that the present invention allows a needle containing cartridge to be disengaged from a power pack assembly after an injection operation. The needle return spring within the cartridge assembly automatically returns the needle into the rigid outer housing of the cartridge so that the cartridge provides a self-contained protective covering for the used needle. Upon disposal, there is no chance of an unwary individual to accidentally prick himself with the used needle. In addition, the needle return spring allows the needle to be protected without the need

for an auxiliary cap to be placed thereover. Thus, there is no cap to be lost and there is no manual movement of a cap towards an exposed needle to cover the same. Finally, it can be appreciated that the 5 narrow elongate shape of the injection assembly allows the device to be easily transported by the user.

These and other objects of the present invention will become more apparent during the 10 course of the following detailed description and appended claims. The invention may be best understood with reference to the accompanying drawings wherein illustrative embodiments are shown.

BRIEF DESCRIPTION OF THE DRAWINGS

15 Figure 1 is a longitudinal sectional view of one embodiment of an automatic injector, embodying the principles of the present invention, which shows a power pack and cartridge assembly disengaged from one another.

20 Figure 2 is a longitudinal sectional view of the embodiment of Figure 1 after the power pack and cartridge assembly have been engaged with one another.

25 Figure 3 is a longitudinal sectional view of the embodiment of Figures 1 and 2 after the injector has been activated.

Figure 4 is a longitudinal sectional view of a second embodiment of an automatic injector embodying the principles of the present invention.

DETAILED DESCRIPTION OF THE DRAWINGS

Turning now to Figure 1, there is shown a reloadable automatic injector generally indicated at 10. The injector includes a power pack assembly 12 and a cartridge assembly 14.

The power pack assembly 12 is reusable in that it may be repeatedly cocked and fired to provide multiple energy releasing strokes and is successively engageable with a number of cartridge assemblies 14 to effectuate the same number of injection operations on which a medicament is injected into the flesh of a patient.

Power pack assembly 12 has a body 16 and an energy releasing assembly disposed therein. The energy releasing assembly includes a power spring 18, which can be compressed and then released to provide energy for the energy releasing strokes.

Body 16 is substantially in tubular form, and has an inner surface 20. At about the mid-point of tubular body 16, an annular ring portion 22 extends inwardly toward a longitudinal axis of body 16 from inner surface 20. Annular ring portion 22 divides the body into forward and rearward portions and has a rearwardly facing surface 24.

Disposed within body 16 is a concentrically disposed release pin assembly 26. Release pin assembly 26 has a substantially tubular shape and has an outer surface which is held in a slidable relation with a surface comprising the inner peripheral circumference of annular ring portion 22. Release pin assembly 26 has an outwardly extending annular portion 28 which has a slightly greater diameter at the rearward end thereof. Annular portion 28 has a forwardly facing

surface 30 which is engageable with the rearwardly facing surface 24 of annular ring portion 22 to limit the forward movement of release pin assembly 26 with respect to body 16.

5 While the greater portion of release pin assembly 26 comprises a tubular sleeve-like portion 32, the forward portion 38 of the release pin assembly has a substantially cylindrical shape with forward and rearward circular ends 34 and 36, 10 respectively.

Forward portion 38 of release pin assembly 26 has at its outer periphery release pin balls 40 protruding radially outwardly therefrom. The release pin balls are substantially spherical in 15 form, but have only a portion thereof protruding from the forward portion 38. The balls 40 are held in protruding relation by a central pin 41, as best seen in Figure 2, disposed within forward portion 38. Central pin 41 has a large diameter portion 43 and a narrowed diameter portion 45. The exterior 20 surface of the large diameter portion 43 is normally in engagement with balls 40 so as to keep them protruding from forward portion 38. Central pin 41 is forwardly moveable against the biasing action of 25 coil spring 49, by operation of operating rod 54, so that narrowed diameter portion 45 is in radial alignment with balls 40 so as to allow balls 40 to move inwardly into forward portion 38.

Pin 41 has a rearward end thereof 30 extending from the circular end 36 of forward portion 38 rearwardly into sleeve-like member 32 towards the rearward end of power pack assembly 12.

Referring back to Figure 1, it can be seen that body 16 has a forward annular ridge 42 formed

on the exterior periphery thereof in rearwardly spaced relation to the forward end thereof and a rearward ridge 44 of slightly lesser exterior diameter disposed in rearwardly spaced relation with respect to the forward ridge 42. A rearward end portion 46 has a somewhat tube-like shape which is adapted to receive therein the rearward portion of body 16. End portion 46 has along its interior periphery an annular groove 48 which is adapted to receive rearward annular ridge 44, which allows end portion 46 to be retained at the rearward end of body 16.

End portion 46 has a central recessed portion 50 with a central hole 52 therethrough. Hole 52 provides a passage for an operating rod 54, which extends from an exterior position of end portion 46 through hole 52 and into the inner confines of power spring 18 at the rearward end thereof.

The rearward end of operating rod 54, which extends rearwardly from end portion 46, is provided with a manually engageable pushbutton 56 having a narrow forward portion 58 which can be received into recessed portion 50 of end portion 46, and a rearward portion 60 having an enlarged diameter which cannot be received into recessed portion 50.

Recessed portion 50 has an annular inturned portion 62 which forwardly provides a seat for thrust washer 63 and rearwardly provides a forward seat for a compression spring member 64 which biases pushbutton 56 outwardly away from end portion 46.

As shown, a flip-top cap 66 is provided to cover pushbutton 56 so as to prevent an accidental

actuation of the unit. Flexible hinge element 68 is provided to allow flip-top cap 66 to pivot with respect to end portion 46.

At the forward portion of power pack assembly 12, inner surface 20 is provided with receiving threads 70 which are capable of receiving threads 72 disposed on the exterior surface 74 of tubular cartridge assembly 14, which will now be described in greater detail.

While cartridge assembly 14 is of a substantially tubular shape, the forward portion 76 thereof has a slightly greater diameter than the rearward portion 78 thereof. At the transition between the rearward and forward portions 78 and 76, respectively, there is a rearwardly facing annular surface 80, which is adapted to engage the forward annular surface 82 of body 16 when the cartridge assembly 14 is secured to power pack assembly 12.

Disposed within container or cartridge assembly 14 is a cartridge 84 which is held in a slidable relation with equally spaced interior ribs 86 formed on the inner surface 87 of a rigid housing generally indicated at 88. Cartridge 84 is preferably made of glass, and contains a liquid medicament 90 therein. The cartridge 84 is open at its rearward end and necked down at its forward end to receive a hub assembly 92. A plunger 94 closes the open rearward end of the cartridge 84 and is mounted therein for forward sliding movement in sealed relation with the interior of the cartridge 84. Plunger 94 has an elongate plunger rod 95 extending in a rearward direction therefrom. The function of plunger rod 95 will be described in conjunction with Figures 2 and 3. The hub assembly 92 has fixed to the forward end thereof the rearward

end of a hypodermic needle 96 which extends forwardly therefrom. The hypodermic needle 96 is incased with a resilient sheath 98 which extends forwardly from the crimped forward portion of hub assembly 92. Preferably, as shown, the hub assembly 92 is of the type which includes a burstable seal 100 in the rearward portion thereof, such as disclosed in U.S. Patent Nos. 3,380,449 and 3,391,695, the disclosures of which are hereby incorporated by reference into the present specification. The seal 100 of the hub assembly 92 serves to sealingly confine the liquid medicament 90 within the cartridge 84 at its forward end, with the plunger 94 confining it at its rearward end.

The forward end of rigid housing 88 is provided with an annular groove 102 which is adapted to receive an annular ridge 104 of a forward cap member 106. Cap member 106 has a central hole 108 which is large enough to permit needle 96 to project therethrough while small enough to prevent sheath 98 from doing the same. An annular guide 110 surrounds hole 108 and bears against sheath 98 and operates to maintain needle 96 in alignment with hole 108. Cap member 106 has a flat annular surface 112 at its innermost extremity with respect to housing 88. Surface 112 provides a bearing surface for a return spring 114 which is disposed between surface 112 and a portion of hub assembly 92. In Figure 1, all three springs 64, 18, and 114 are shown in a relaxed condition.

In Figure 2, there is shown the reloadable automatic injector 10 in assembled condition wherein the cartridge assembly 14 is engaged with power pack assembly 12. As described above, this engagement is accomplished by cooperably screwing threads 72 of

tubular cartridge 14 in a clockwise direction with respect to threads 70 of power pack assembly 12.

As the two assemblies 12 and 14 are screwed together, a leading surface 116 of cartridge assembly 14 is biased against the release pin balls 40 so as to move the entire release pin assembly 26 rearwardly therewith. As the release pin assembly 26 is moved rearwardly, power spring 18 is compressed between circular end 36 of forward portion 38 and a forwardly facing surface of thrust washer 63.

Cartridge assembly 14 is continuously screwed into power pack assembly 12 until the annular surface 80 of the cartridge assembly 14 meets the forward annular surface 82 of power pack assembly 12 which prevents further screwing. When the screwing action is complete, balls 40 are left only a slight distance from annular ring portion 22 of body 16, and the forward end 118 of operating rod 54 is left only a slight distance from the rearward end of central pin 41, which extends rearwardly from circular end 36. It can be appreciated that the screwing action operates to cock or reload the power spring 18 to prepare it for an energy releasing stroke.

The actuation of the reloadable automatic injector 10 is described in conjunction with Figures 2 and 3. There, it can be seen that before the injector can be actuated, flip-top cap must be pivoted on hinge 68 to permit access to activating pushbutton 56. When exposed, pushbutton 56 may be manually engaged and moved forward so that the forward end 118 of operating rod 54 comes into contact with the rearward end of pin 41.

It can be seen that, as pushbutton 56 is moved inwardly toward body 16, the narrow portion 58 is permitted to enter recess 50 of end portion 46 as compression spring member 64 is compressed therebetween. It can be appreciated that pushbutton 56 may be pressed only a slight distance before compression spring member 64 becomes fully compressed such that pushbutton 56 can no longer move forward. However, the slight distance which operating rod 54 is moved forwardly within power pack assembly 12 is enough for it to engage and move pin 41 forwardly so that release pin balls 40 can ride into narrowed diameter portion 45 of pin 41. As a result, the balls 40 can ride over leading surface 116 of cartridge assembly 14. Once the outer periphery of release pin balls 40 become flush with the exterior surface of forward portion 38, the release pin assembly 26 becomes free to slidably move within rearward portion 78 of cartridge assembly 14 towards the forward end of the injector.

As release pin assembly 26 is accelerated towards the forward end of the reloadable automatic injector 10 by power spring 18, the forward circular end 34 thereof is forced against the rearward end of plunger rod 95. This action, in turn, forces the entire cartridge 84 towards the forward cap member 106. This, in turn, causes spring 114 to become compressed, as needle 96 pierces through sheath 98 and the needle exits the rigid housing through the hole 108 in cap member 106. In this forward motion of the cartridge and needle, the sheath 98 and spring 114 operate as shock absorbers to prevent breakage of glass cartridge 84.

After cartridge 84 reaches its forwardmost position in rigid housing 88, the release pin

assembly 26 continues its forward motion so that forward circular end 34 biases plunger rod 95 and plunger 94 forwardly with respect to cartridge 84, thereby compressing medicament 90 to the extent that 5 burstable seal 100 is ruptured and medicament is permitted to enter the rearward end and through needle 96 to be injected into a patient.

10 The forwardly facing surface 30 of annular portion 28 of release pin assembly 26 finally reaches the rearwardly facing surface 24 of annular ring portion 22, which stops further forward motion 15 of release pin assembly 26.

As shown in Figure 3, the needle 96 is held in an extended position after an injection 20 operation. After such operation, the entire 15 reloadable injector 10 is moved away from the patient so that the needle is withdrawn from the flesh of the patient.

The disengagement of cartridge assembly 14 25 from power pack assembly 12 will now be described. Simply, cartridge assembly 14 is rotated in a counterclockwise direction with respect to power pack assembly 12 until it is completely disengaged therefrom. As the cartridge assembly 14 is 30 unscrewed from power pack assembly 12, the spring 114 urges cartridge 84 away from cap member 106 to thereby return needle 96 into rigid housing 88. After complete disengagement, the power pack assembly is substantially in the same condition as 35 shown in Figure 1 and is ready to receive a new cartridge assembly. Coil spring 49 urges central pin 41 rearwardly so that large diameter portion 43 is once again aligned with balls 40, which once again project from forward portion 38.

The used cartridge assembly 14, on the other hand, ends up in substantially the same condition as shown in Figure 1, with the exception of the fact that plunger 94 and plunger rod 95 are forwardly disposed relative to the cartridge 84, and medicament 90 is no longer contained within the cartridge. However, as shown in Figure 1, the needle is held in a sheathed position within rigid housing 88 and can be readily disposed without the possibility of the needle projecting therefrom and accidentally injuring an unwary individual. It should be noted, that since the needle is returned within rigid housing 88, no additional cap is needed to cover the same. The advantage of this has been described hereinbefore.

In Figure 4, there is shown another embodiment of the present invention. In Figure 4, elements which are similar to those in Figures 1, 2 and 3 have been designated with the same numerals.

Figure 4 shows the injector in an assembled condition wherein cartridge assembly 14 is engaged with power pack assembly 12. The injector in Figure 4 operates in substantially the same manner as in the previous embodiment except that the cartridge assembly 14 is engaged with power pack assembly 12 with a conventional quarter turn attachment generally indicated at 150. In addition, rather than providing an operating rod 54 and pin 41, a single operating rod 152 is provided which includes a decreased diameter portion 154. Operating rod 152 operates to maintain balls 40 in an outwardly projected position from release pin assembly 156. The injector is provided with a rearward cap 158 which has a pocket clip 160 secured thereto. When cap 158 is removed, access to

pushbutton 56 is made possible. When pushbutton 56 is manually actuated, compression spring member 64 is compressed and operating rod 152 is moved forwardly within release pin assembly 156 so that 5 decreased diameter portion 154 is moved forwardly and permits balls 40 to retract therein. As a result, the forward end 164 (having an enlarged diameter) of sleeve 165 is permitted to ride over the withdrawn balls and, in cooperation with power 10 spring 18, force rearwardly facing annular surface 168 of sleeve-like piston member 166 forwardly so that the forward end 170 of piston member 166 drives into plunger 94 to project the needle and then dispense medicament 90. After use, the cartridge 15 assembly 14 can be disengaged from power pack assembly 12, at which time spring 114 operates to retract needle 96 into rigid outer covering 88 to provide the needle with a sanitary rigid outer covering for disposal.

20 In this embodiment, it can be appreciated that after an injection operation, the piston member 166 remains projecting from body 16 of power pack assembly 12 in a forward direction therefrom. In this embodiment, the engagement of cartridge 25 assembly 14 with power pack assembly 12 does not accomplish the proper reloading of the power pack assembly. In other words, the engagement will not effectuate a recocking or compression of power spring 18. Rather, piston member 166 must be 30 manually pushed back into body 16 by grasping the body with one hand and biasing the forward end of piston member 166 against a table or other rigid surface until the spring is held in a compressed position by balls 40.

It thus will be seen that the objects of this invention have been fully and effectively accomplished. It will be realized, however, that the foregoing preferred specific embodiments have 5 been shown and described for the purpose of this invention and are subject to change without departure from such principles. Therefore, this invention includes all modifications encompassed with the spirit and scope of the following claims.

WHAT IS CLAIMED IS:

1. An automatic injector comprising:
 - a reusable power pack assembly including a body and an energy releasing assembly carried by said body, said energy releasing assembly capable of providing multiple energy releasing strokes; and
 - a disposable cartridge assembly adapted to be positioned in functionally cooperative relation with said power pack assembly to effectuate an injection operation therewith during one of said energy releasing strokes, said cartridge assembly comprising
 - (i) a rigid housing,
 - (ii) a container disposed within said rigid housing,
 - (iii) a single charge of medicament normally contained within said container,
 - (iv) a needle held in a normally protected position within said housing and adapted to communicate with said charge of medicament normally contained in said container, said needle being movable from said protected position within said housing to an unprotected projecting position from said housing in response to one of said energy releasing strokes,
 - (v) a plunger disposed within said container and movable therethrough in response to one of said energy releasing strokes to force said medicament through said needle when said needle is moved into said unprotected projecting position from said housing, and
 - (vi) a needle return spring constructed and arranged to move said needle from said

unprotected projecting position to said protected position within said rigid housing,

 said disposable cartridge assembly being movable out of said functionally cooperative relation with said power pack assembly so that after said injection operation i) said cartridge assembly can be discarded as a separate unit from said power pack assembly with said rigid housing preventing unwanted contact with said needle disposed in said protected position therein, and ii) said power pack assembly can be used in conjunction with another cartridge assembly to effectuate another injection operation.

2. A reloadable automatic injector as claimed in claim 1, wherein said needle is mounted on a forward end of said container, and wherein said needle return spring moves said container rearwardly within said housing together with said needle after said disposable cartridge assembly is moved out of said functionally cooperative relation with said power pack assembly.

3. A reloadable automatic injector as claimed in claim 1, wherein said return spring is in a normally relaxed condition prior to said injection operation, said return spring receiving energy from said energy releasing assembly so as to become compressed during said one of said energy releasing strokes.

4. A reloadable automatic injector as claimed in claim 3, wherein said return spring decompresses, after being compressed during said one of said energy releasing strokes, to return said

needle to said protected position within said housing.

5. A reloadable automatic injector as claimed in claim 4, wherein movement of said disposable cartridge assembly out of said functionally cooperative relation with said power pack assembly causes said return spring to decompress to return said needle to said protected position within said housing.

6. A reloadable automatic injector as claimed in claim 1, wherein said energy releasing assembly comprises an injection spring and a piston, said injection spring being operable to drive said piston forwardly through said container during said one of said energy releasing strokes.

7. A reloadable automatic injector as claimed in claim 6, wherein said piston engages and moves said plunger through said container during said one of said energy releasing strokes to enable said plunger to force said medicament through said needle.

8. A reloadable automatic injector as claimed in claim 6, wherein said injection spring is compressed prior to said one of said energy releasing strokes in response to said cartridge assembly being positioned in functionally cooperative relation with said power pack assembly.

9. A reloadable automatic injector as claimed in claim 6, wherein said injection spring operates to compress said return spring during said

one of said energy releasing strokes, said return spring being decompressed as a result of the disengagement of said cartridge assembly with said power pack assembly to return said needle to said protected position within said housing.

10. A reloadable automatic injector as claimed in claim 1, wherein the charge of medicament is forwardly confined within said housing by a seal member which is conditionable to permit said medicament to enter a rearward end of said needle during said injection operation.

11. A reloadable automatic injector as claimed in claim 1, wherein said container is made from a glass material.

12. A disposable cartridge assembly adapted to be used in conjunction with a power pack assembly to inject a medicament into the flesh of an individual in response to an energy releasing stroke of said power pack assembly, said cartridge assembly comprising:

a rigid housing adapted to be positioned in functionally cooperative relation with said power pack assembly to effectuate an injection operation therewith;

a container disposed within said rigid housing;

a single charge of medicament normally disposed within said container;

a needle held in a normally protected position within said housing and adapted to communicate with said charge of medicament disposed within said container, said needle being movable

from said protected position within said housing to an unprotected projecting position from said housing in response to said energy releasing stroke of said power pack assembly;

a plunger disposed within said container and movable therethrough in response to said energy releasing stroke of said power pack assembly to force said medicament through said needle, and

a needle return spring constructed and arranged to move said needle from said unprotected projecting position to said protected position within said rigid housing,

said disposable cartridge assembly being movable out of said functionally cooperative relation with said power pack assembly so that said cartridge assembly can be discarded as a separate unit from said power pack after said injection operation, said rigid housing preventing unwanted contact with said needle disposed in said protected position therein upon disposal of the cartridge assembly.

13. A disposable cartridge assembly for a reloadable automatic injector as claimed in claim 12, wherein said needle moves from said unprotected projecting position to said protected position within said housing as it is moved out of said functionally cooperative relation with said power pack assembly.

14. A disposable cartridge assembly as claimed in claim 12, wherein the charge of medicament is forwardly confined within said housing by a seal member which is conditionable to permit

said medicament to enter a rearward end of said needle during said injection operation.

15. A disposable cartridge assembly as claimed in claim 12, wherein said container is made from a glass material.

16. A method for performing successive injection operations comprising the steps of:

performing a predetermined actuating procedure on a power pack assembly when said power pack assembly is in functionally cooperable relation with a cartridge assembly, said power pack assembly being capable of effectuating multiple injection operations;

moving a needle from a protected position within a housing of said cartridge assembly to an unprotected projecting position in which the needle projects from the housing in response to said predetermined actuating procedure;

dispensing a medicament through said needle;

moving said power pack assembly out of said functionally cooperable relation with said cartridge assembly;

returning said needle to said protected position within said housing; and

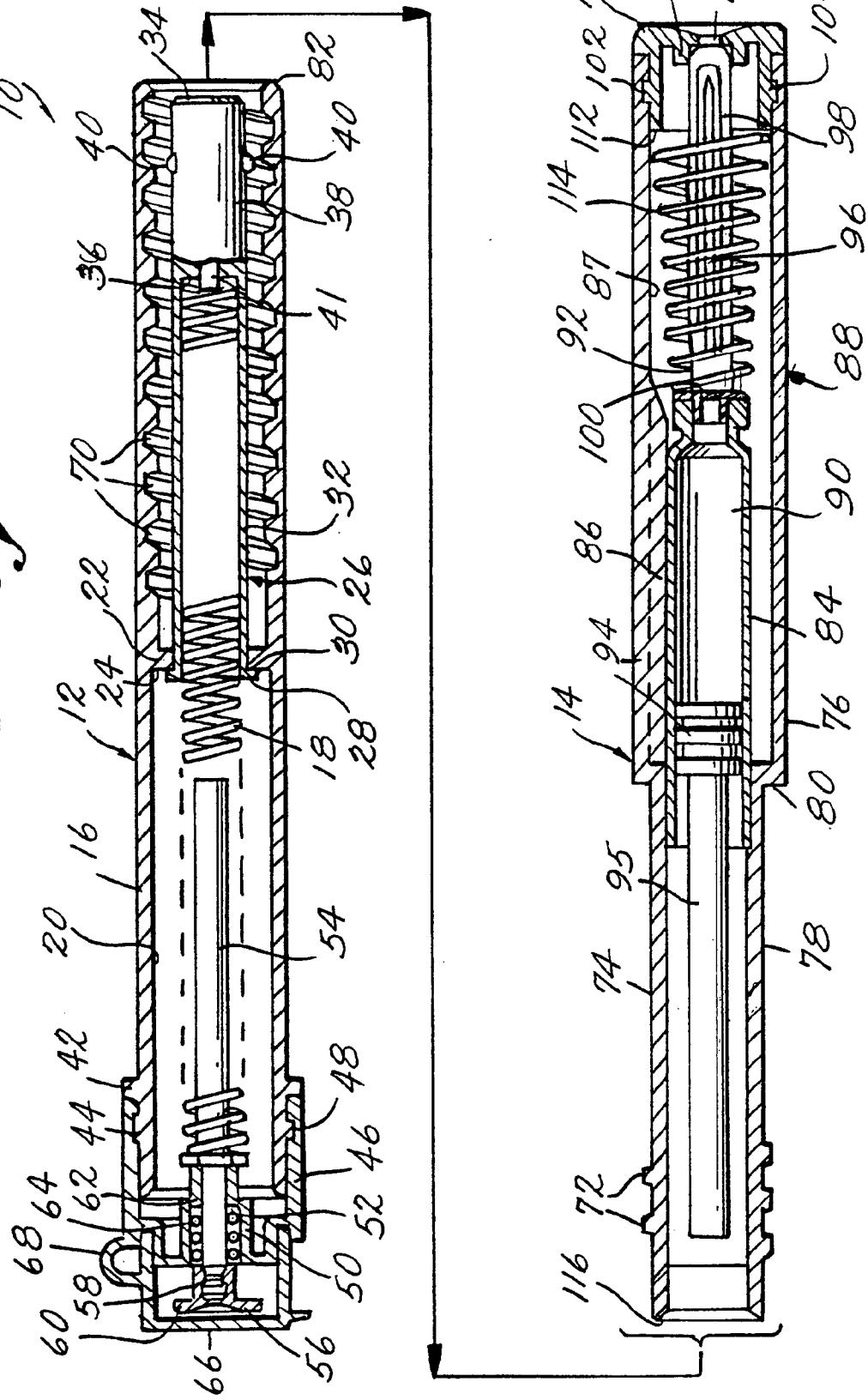
moving said power pack assembly into said functionally cooperable relation with another cartridge assembly.

17. The method as claimed in claim 16, further comprising the step of compressing a power spring carried by said power pack assembly when said

power pack assembly is moved into said functionally cooperable relation with said cartridge assembly.

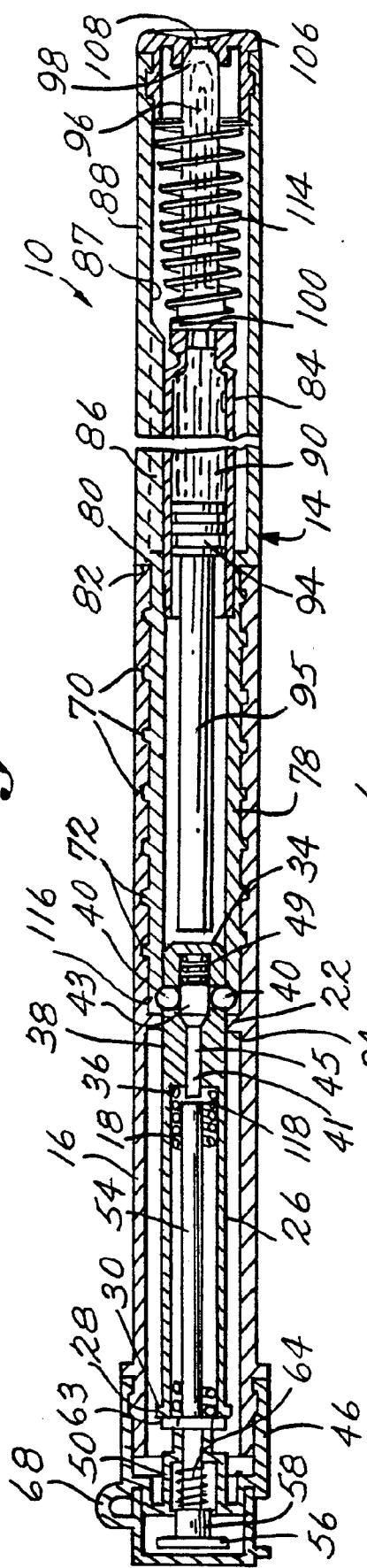
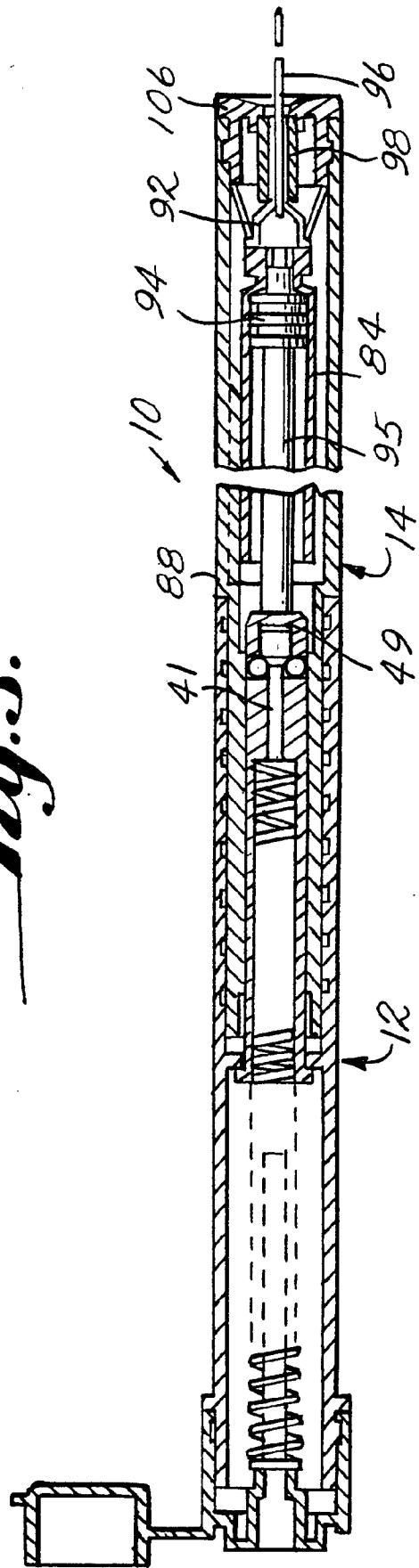
18. The method according to claim 17, further comprising the step of releasing said power spring in response to said predetermined actuating procedure to effectuate one of said injection operations.

1 / 3

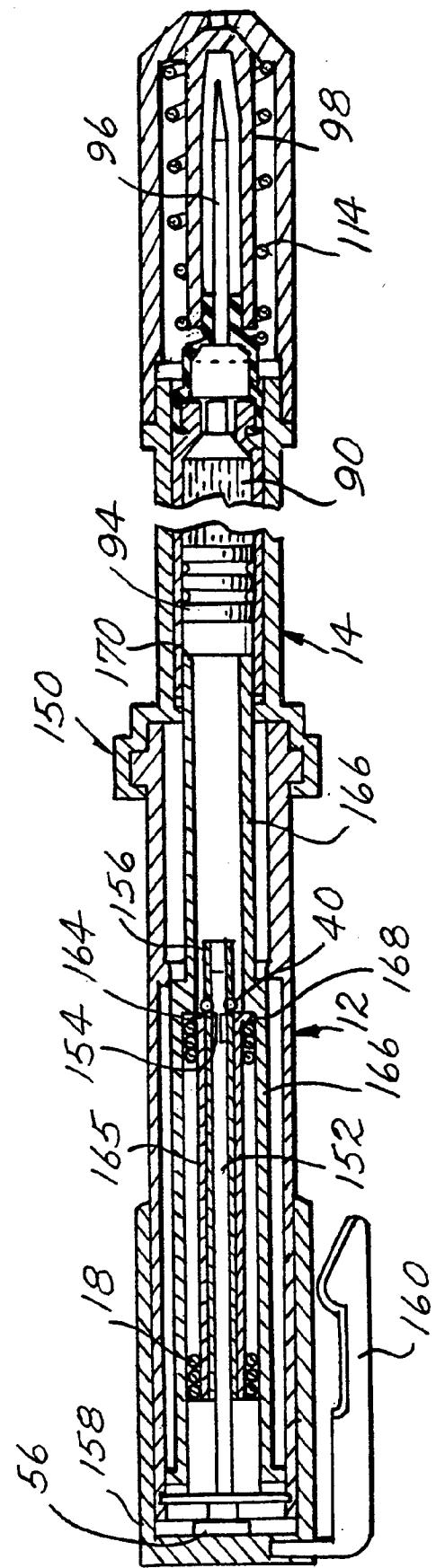
Fig. 1.

SUBSTITUTE SHEET (RULE 26)

2 / 3

Fig.2.Fig.3.

3 / 3

Fig. 4.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US94/08487

A. CLASSIFICATION OF SUBJECT MATTER

IPC(S) :A61M 5/20

US CL :604/135, 136

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 604/131, 134-136, 142, 148, 156, 157, 192, 197

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

NONE

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US, A 5,176,643, (KRAMER ET AL), 05 January 1993. See entire document.	1-9, 12, 13
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Y		10, 11, 14, 15
Y	US, A, 5,085,642, (SARNOFF ET AL), 04 February 1992. See entire document.	10, 14
A	US, A, 5,104,380, (HOLMAN ET AL), 14 April 1992. See entire document.	1-18
A	US, A, 3,797,489, (SARNOFF), 19 March 1974. See entire document.	1-18

 Further documents are listed in the continuation of Box C. See patent family annex.

Special categories of cited documents:		
"A"	document defining the general state of the art which is not considered to be part of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"I"	earlier document published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O"	document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P"	document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

18 SEPTEMBER 1994

Date of mailing of the international search report

12 DEC 1994

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